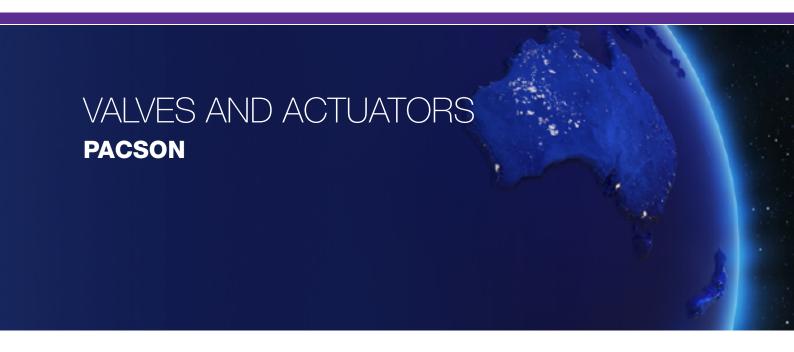
PROCHEM Your Source for Local Supply and Support







Pacson Valves

World leading onshore and offshore valve applications.









A key supplier of high integrity valves to the world oil & gas market, Pacson Valves is a leading developer for severe service and highly critical applications. A privately owned Scottish company, with its 4,650 m² headquarters in a modern manufacturing facility based in Dundee, Scotland, the company has a global presence with sales offices in every major oil and gas producing country in the world. Pacson Valves pride themselves on the quality of products and services with a total in-house capability for the design and manufacture of surface valves, subsea valves and pressure control products up to 400 mm (16") NB, or up to 172 MPa (25,000 psi) working pressure.

Meeting the needs of the Oil, Gas, Petrochemical and Process Industries worldwide.

Whether you require a 8 (1/4") NB isolation valve or a 250 (10") NB 100 MPa (15,000 psi) rated isolation valve, Pacson Valves have a total solution from design and manufacture, through to testing.

Ball Valves: single isolation valves, double block and bleed valves.

Gate Valves: hydraulically actuated valves, and manual valve products.

Needle Valves: ROV operated 3/4 turn and manual multi-turn valves.

Check Valves: swing valves, and inline piston valves.





Committed to Continual Improvement – the Key to Quality Performance.

Quality Assurance

Pacson recognises the importance of quality to their customers and to the company's continued success. The independent Quality Assurance and Quality Control departments monitor product and process compliance.

Expectations of quality are set to meet and exceed all specified requirements and relevant standards. These include, as a minimum, the requirements of EN ISO9001:2000 and the European Council Directive 97/23/EC Module H of the Pressure Equipment Directive, as per the Pressure Equipment Regulations S1 1999. No 2001.

Valves designed to comply with: API 6A, API 6D, API 17D, ASME B16.34, ASME B16.5, B16.10 and B16.25, ASME II, V, VIII, X, NACE MR0175

ISO STANDARDS

ISO 5208 Industrial Valves Pressure testing

ISO10497 Fire Testing

ISO10423 Wellhead & Christmas Tree Equipment

ISO10433 Underwater Safety Valves

ISO 13628-8 Remotely Operated vehicle (ROV) Interfaces

ISO 14723 Subsea Pipeline Transportation Systems

ISO 9001:2000 Quality Systems

ISO 4406 Hydraulic Fluid Cleanliness

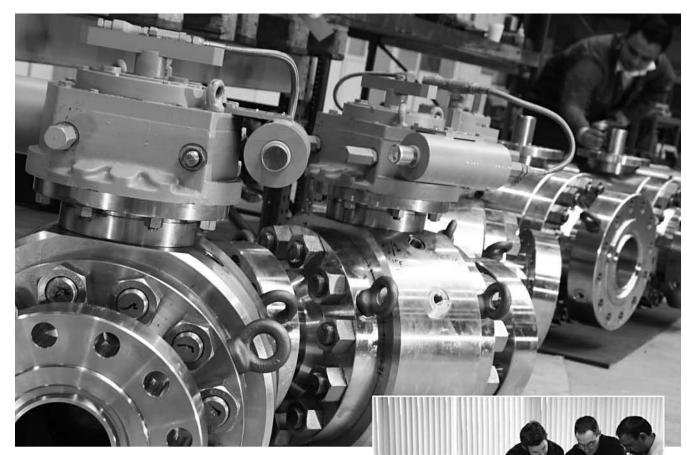












Engineering and Design

Pacson Valve's engineering and design capability has been developed through significant investment in manpower, training, hardware and software. The company can provide extensive technical support to customers, whilst ensuring that products and systems are at the cutting edge of product design. All designs are validated by extensive performance testing programs, covering extremes of temperature, pressure, endurance and process fluids, giving total confidence in Pacson Valves' products.

Manufacture and Finishing

The in-house machining facility has the capability to process a wide range of valve and equipment components in standard or exotic materials. Pacson's expertise in machining has been built up over many years within the oil & gas industries. The CNC machine operate with the latest tooling technology, and this allows Pacson Valves to stay at the forefront of machining techniques, resulting in the highest quality components and the most cost effective machining techniques.

Materials of Construction

Carbon Steel, Stainless Steel, Duplex and Super Duplex Stainless Steels, Inconel, Hasteloy and Titanium.

- 3D solid modeling
- Finite element software
- CAD 2D drafting
- Unique parametric design methods
- Fluid Dynamics

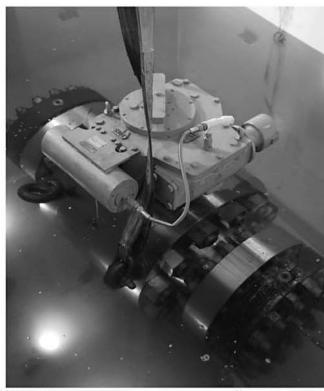


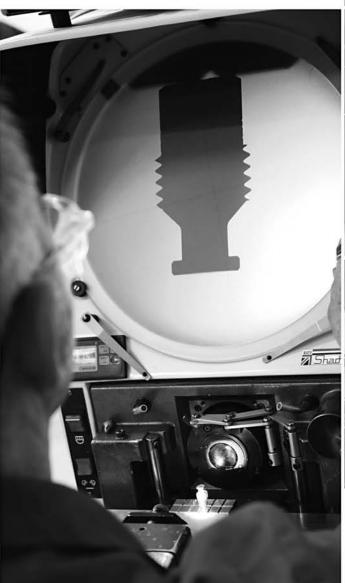
Testing Facilities

Wide Ranging and Dedicated Assembly and Testing Facilities.

Safety is always Pacson's first concern, and all pressure testing is carried out in safety cells. These are compliant with all current safety legislation and with the latest recommendations set out in the H.S.E. guidance note GS4, Safety in Pressure Testing. Each test cell is equipped with computerised data logging equipment for the continuous monitoring and performance analysis of the product being tested. Pacson Valves' test facilities also have the capability to operate multiple pressure-channel recording, including temperature, for total valve signature mapping.

Performance and qualification testing, API 6A PR2, environmental and hyperbaric testing can all be carried out on site with specialised testing equipment. Testing can be carried out up to pressures of 345 MPa (50,000 psi) and temperature ranges from -70 to 180°C.









PACSON valves

BALL VALVES: Single Isolation

Product Features:

Onshore and offshore (subsea) options available

Top entry and side entry options

Bolted bonnet

Body cavity self relieving seats (Double piston effect

seats optional)

Double barrier PTFE stem seals

Spring energized seats

Soft and metal seated options

Metal to metal static body seals

Floating and trunnion

BALL VALVES: Single Isolation

Design Benefits:

Full bore

Fail safe design

Anti blow out stem

Bi directional sealing

Compact design

Low operating torque

Double block and bleed (Single ball)

No lubrication and no maintenance required

High strength robust design

All end connection options available

BALL VALVES: Double Block and Bleed

Design Benefits:

3 independent valves in one body

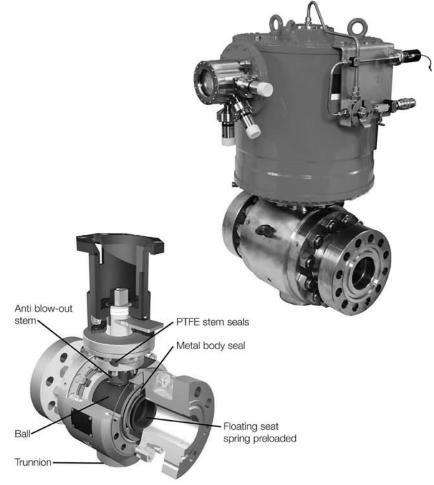
Compact design

Lightweight

Improved pipeline security

Reduced costs

All end connection options available



NEEDLE VALVES: Single Isolation

Product Features:

Onshore and offshore (subsea) options available

Non rotating stem

Bolted bonnet

Multi turn and 3/4 turn options

Double barrier PTFE stem seals and metal to metal

Clear position indication

Design Benefits

Full bore flow path

Fail safe design

Patented design

Compact design

Low operating torque

No lubrication and no maintenance required

High strength robust design

All end connection options available

NEEDLE VALVES: Double Block & Bleed

Product Features:

3 independent valves in one body

Compact design

Lightweight

Improved pipeline security

Reduced costs

All end connection options available

Pacson Unique Patented Design No - 2,304,175





SLAB GATE: Manual actuated

Product Features:

Onshore and offshore (subsea) options available

Top entry and side entry options

Bolted bonnet

Through conduit

Double barrier PTFE stem seals

Spring energised seats

Metal to metal static body seals

SLAB GATE: Hydraulic actuated

Product Features:

Onshore and offshore (subsea) options available

Top entry and side entry options

Bolted bonnet

Solid Slab

Double barrier PTFE stem seals

Spring energised seats

FSC/FSO/FAI Linear actuators

Metal to metal static body seals

Fully compensated

Direct mechanical position indication

SLAB GATE: Manual actuated

Design Benefits:

Full bore

Fail safe design

Bi directional sealing

Compact design

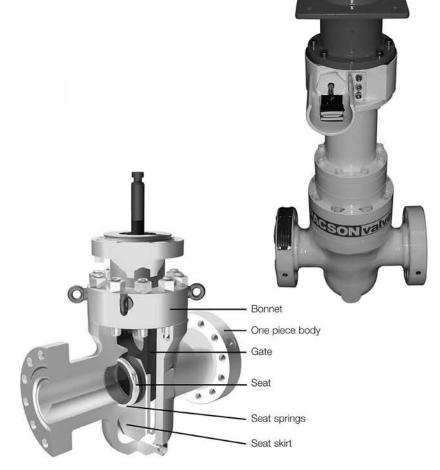
Low operating torque

No lubrication and no maintenance required

High strength robust design

All end connection options available

Double block and bleed (Single gate)



CHECK VALVES: Swing

Product Features:

Onshore and offshore (subsea) options available

Bolted bonnet

Soft and metal seated options

Metal to metal static body seals

Non slam

Lockable open

Design Benefits:

Full bore

Compact design

No lubrication and no maintenance required

High strength robust design

All end connection options available

Piggable

CHECK VALVES: Inline piston

Product Features:

Onshore & offshore (subsea) options available

Soft and metal seated options

Metal to metal static body seals

Non slam

Lockable open

Design Benefits:

Full bore flow path

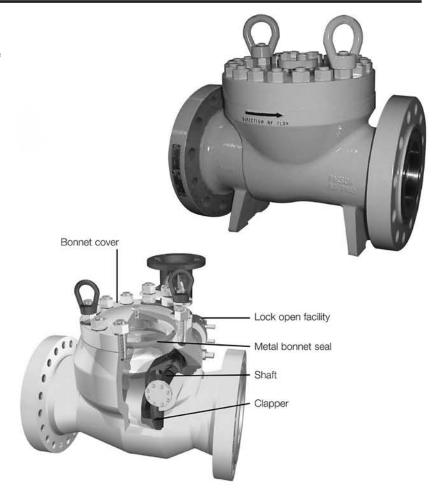
Compact design

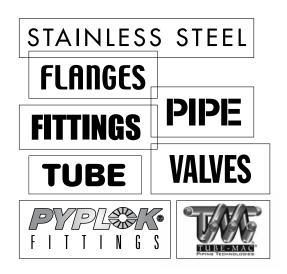
No lubrication and no maintenance required

High strength robust design

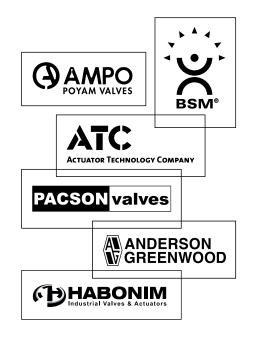
All end connection options available

Piggable











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FOR FURTHER DETAILS PLEASE CONTACT YOUR LOCAL PROCHEM OFFICE

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